

Flat Black Hinges



When performance hinges on quality and design options.

STANLEY hinges are now available in flat black (US19) powder coated finish. This addition compliments our portfolio of hinges and delivers quality and performance in the toughest of elements.

Our flat black (US19) hinges conform to ANSI/BHMA finish standards and are available with either a brass or bronze base (622) or steel base (631). Both the 622 and 631 (US19) finishes are powder coated to provide a uniform aesthetic for all your project needs. Our hinges are designed to ensure they maintain their visual appeal throughout the product life cycle and are the ideal solution for virtually any application.

Pair our flat black hinges with the matching Precision Hardware exit devices in 622 finish for a consistent look.



Long-lasting performance and durability.

STANLEY flat black (US19) hinges offer visual appeal and durability resulting in longer product life, delivering strength and aesthetics in any application.

Specifications			
Certifications	Conforms to ANSI/BHMA A156.1 guidelines.		
Product Specifications	622	Brass or bronze product with powder coating applied using an electrostatic charge then heated to cure.	
	631	Steel based product with powder coating applied using electrostatic charge then heated to cure.	
Models	2060R	Grade 1	standard weight
	FBB199	Grade 1	heavy weight NRP available
	FBB191	Grade 2	standard weight NRP available
	FBB179	Grade 2	standard weight NRP available
	F179	Grade 2	standard weight NRP available
	FBB168	Grade 1	heavy weight NRP available
	CB models available for order. Consult the factory for pricing and lead time.		
Hinge Options	Standard and NRP (Non-Removable Pins) Non-removable pin hinges have a set screw in the barrel accessible when the door is swung open making unauthorized pin removal difficult. Loosening the set screw permits pin removal and replacement		
Sizes	4.5 x 4	4.5 x 4.5	
	5 x 4.5	5 x 5	
Finishes	622: Flat black (US19) on brass or bronze 631: Flat black (US19) on steel		
Warranties	Lifetime mechanical Five-year finish		

Features

STANLEY Flat Black (US19) Hinges

- True architectural finish. The 622 and 631 meet ANSI requirements.
- Premium warranty. STANLEY flat black hinges come with a five-year finish warranty
- Greater durability results in a longer product life and uncompromised performance.
- Higher value. Reduced maintenance and a longer product life deliver the highest value for exterior applications.
- Pair the 622 or 631 flat black hinges with the matching 622 PRECISION exit device for a consistent look.



STANLEY products have earned the trust of industry experts and end users alike. Our hinge offering is just another reason STANLEY is the preferred name when it comes to hardware.



622 - Flat Black (US19) on Brass or Bronze
631 - Flat Black (US19) on Steel